

20110007082
（2011）国认监认字（134）号

# Special Equipment Type Test Report 

## Report No．T3－F39－12－003

| Category of Equipment： | Safety Protection Component |
| :--- | :--- |
| Type of Equipment： | Traction Machine |
| Name of Product： | Permanent Magnet Synchronous Gearless Traction Machine |
| Model of Product： | WYT－Y |
| Applicant： | Shenyang Bluelight Drive Technology Co．，Ltd． |
| Manufacturer： | Shenyang Bluelight Drive Technology Co．，Ltd． |



## NOTICE

1. Each type test certificate issued by National Elevator Inspection and Testing Center (abbreviation NETEC) is corresponding to one type test report. The issue of type test certificate is based on the test conclusions of type test report.
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10. It should be subject to the Chinese version, while the English version is for reference only,

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NETEC
National Elevator Inspection
Type Test Report


SAMPLE'S MAIN TECHNICAL PARAMETERS AND CONFIGURATION

| Model and name <br> Applicable environment |  | WYT-Y Permanent magnet synchronous gearless traction machine |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Indoor |  | Structure type of traction machine |  | Permanent magnet synchronous gearless |  |
| Rated speed |  | $4.00 \mathrm{~m} / \mathrm{s}$ |  | Rated output torque |  | 1650 N -m |  |
| Rated load |  | 2000 kg |  | Allowed radial load of traction sheave |  | 15000kg |  |
| Mode of wrapping |  | Double wrap |  | Suspension ratio |  | 2:1 |  |
| Manual emergency operating device |  |  |  | Releasing brake handle, handwinding wheel |  |  |  |
| Motor | Model |  | WYT-Y4.0F1 |  | Rated rotate speed |  | 318r/min |
|  | Rated power |  | 54.9 kW |  | Rated current |  | 127A |
|  | Rated voltage |  | 380 V |  | Insulation grade |  | F |
|  | Rate | d frequency | 53 Hz |  | Protection degree |  | IP41 |
|  |  | Duty | $\mathrm{S}_{5}$ |  | Allowed start times |  | 240F/h |
|  | Structure type |  |  | Permanent magnet synchronous inside rotor |  |  |  |
|  | Mode of overload protection |  |  | Over-heat protection |  |  |  |
|  | Manufacturer |  |  | Shenyang Bluelight Drive Technology Co., Ltd. |  |  |  |
| Gear reducer | Structure type |  | 1 |  | Reduction gear ratio |  | $t$ |
|  | Reduction steps |  | 1 |  | Center distance |  | 1 |
|  | Lubricating oil |  | 1 |  |  |  |  |
| Traction sheave | Number of grooves |  | 12 |  | Type of grooves |  | Semi-circular |
|  | Diameter of ropes |  | 12 mm |  | Heat treatment |  | Anneal or aging treatment |
|  | Pitch trac | diameter of tion sheave | 480 mm |  | Mode of wrapping |  | Double wrap |
| Brake |  | Model | DZE |  | Action position |  | Acting on traction sheave |
|  | Structure type |  | Two sets, block type |  | Diameter of brake sheave |  | 620 mm |
|  | Rated voltage |  | AC 220 V |  | Insulation grade |  | B |
| Applicable driving system | Speed control mode |  | AC variable frequency control |  |  |  |  |
|  | Speed-controller |  | Frequency inverter |  |  |  |  |
|  | Feedback device of speed |  | Rotary encoder |  |  |  |  |

National Elevator Inspection and Testing Center

Type Test Report

Test items and test results

| No. | Items No. | Test items |  | Test results | Conclusions |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 1.1 | Fastening and welding |  | Comply with requirements | Pass |
| 2 | 1.2 | Assembly of all parts |  | Comply with requirements | Pass |
| 3 | 1.3 | Paint marking |  | Comply with requirements | Pass |
| 4 | 2.1 | Ratio of pitch diameter of traction sheave (D) to diameter of traction ropes (d) |  | $\begin{aligned} & D=480 \mathrm{~mm} \\ & d=12 \mathrm{~mm} \\ & D / d=40 \end{aligned}$ | Pass |
| 5 | 2.2 | Material of traction sheave and hardness deviation of groove ( $\bar{\delta}$ ) |  | Material: QT600-31. HB230 2. HB234 <br> 3. HB224 4. HB226 <br> б: HB10  | Pass |
| 6 | 2.3 | Precision of groove of traction sheave | Working surface roughness | Ra6.3 $\mu \mathrm{m}$ | Pass |
| 7 |  |  | Working surface run-out in normal direction of the surface | 0.06 mm |  |
| 8 |  |  | Working surface run-out in radial direction of the pitch-circle | 0.04 mm |  |
| 9 | 2.4 | Average gaps between the brakes and the brake sheave |  | 0.20 mm | Pass |
| 10 |  | Working surface roughness of brake sheave |  | Ra3.2 mm |  |
| 11 |  | Axial run-out of brake sheave working surface |  | 0.06 mm |  |
| 12 | 3.1 | Manual brake release device when emergency |  | Comply with requirements | Pass |
| 13 | 3.2 | Requirements for the belt transmission |  | 1 | I |
| 14 | 3.3 | Connection mode of braked components |  | Comply with requirements | Pass |
| 15 | 3.4 | Pressure mode of the brake shoe or pad |  | Comply with requirements | Pass |
| 16 | 3.5 | To hold off the brake shall require a continuous flow of current |  | Comply with requirements | Pass |
| 17 | 3.6 | Minimum activating voltage of the brake |  | Rated voltage: AC 220 V <br> Activating voltage: AC140V <br> $63.6 \% U_{\text {.rated }}$ | Pass |
| 18 |  | Maximum release voltage of the brake |  | Rated voltage: AC 220 V Release voltage: AC 70 V $31.8 \% U_{\text {-rated }}$ |  |
| 19 |  | Delay-time of activating |  | 0.50 s |  |


| No. | Items No. | Test items |  | Test results | Conclusions |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 20 | 3.7 | Withstand voltage test of brake coil |  | Comply with requirements | Pass |
| 21 | 3.8 | All the mechanical components shall be installed in two sets |  | Comply with requirements | Pass |
| 22 | 4 | Manual means of emergency operation |  | Comply with requirements | Pass |
| 23 | 5 | Protection for traction sheave |  | Comply with requirements | Pass |
| 24 | 6 | Torque vibration |  | 1 | 1 |
| 25 | 7 | Speed |  | Rated speed: $4.00 \mathrm{~m} / \mathrm{s}$ Test speed: $319.0 \mathrm{r} / \mathrm{min}$ Speed: $4.01 \mathrm{~m} / \mathrm{s}$ $100.2 \% V_{\text {rated }}$ | Pass |
| 26 | 8 | No-load running noise |  | Noise dB(A): <br> Front: 58.5 Back: 58.7 <br> Left: 59.0 Right: 59.2 <br> Upside: 58.9 <br> Background: 40.0 | Pass |
| 27 | 9 | Fault-free running and temperature rise | Oil temperature | 1 | Pass |
| 28 |  |  | Stator winding temperature rise | Stator winding temperature rise: 61.2 K <br> Before test-running <br> Air temperature: $12.5^{\circ} \mathrm{C}$ <br> Stator winding coil resistance: <br> $0.066 \Omega$ <br> After test-running <br> Air temperature: $11.2^{\circ} \mathrm{C}$ <br> Stator winding coil resistance: <br> $0.082 \Omega$ |  |
| 29 |  |  | Brake coil temperature rise and highest temperature | Brake coil temperature rise: <br> 67.1K <br> Brake coil highest temperature: $78.3^{\circ} \mathrm{C}$ <br> Before test-running <br> Air temperature: $12.5^{\circ} \mathrm{C}$ <br> Brake coil resistance: $33.4 \Omega$ <br> After test-running <br> Air temperature: $11.2^{\circ} \mathrm{C}$ <br> Brake coil resistance: $42.3 \Omega$ |  |
| 30 | 10 | Machine efficiency |  | No doubt about files, without testing | 1 |
| 31 | 11.1 | Special precaution for the lift in the outdoor environment |  | $l$ | 1 |
| 32 | 11.2 | Special precaution for the explosion protection lift |  | 1 | 1 |

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Appendix Sample photo




2011000708 Z

（2011）国认监认字（134）号

## TX

## Certificate of Type Test for Special Equipment

No．TX F390－003－12 0003

Applicant＇s name and address：

Shenyang Bluelight Drive Technology Co．，Ltd． No． 37 Shiji Road，Hunnan New District，Shenyang， Liaoning

Manufacturer＇s name and Shenyang Bluelight Drive Technology Co．，Ltd． address：

Name of product （Type of equipment）： Model and specifications： No． 37 Shiji Road，Hunnan New District，Shenyang， Liaoning
Permanent magnet synchronous gearless traction machine（traction machine）
WYT－Y
Rated speed： $4.00 \mathrm{~m} / \mathrm{s}$（suspension ratio：2：1）
Rated power： 54.9 kW
Configuration of product：
Type test report No．：
T3－F39－12－003
This certificate is valid for products of the models and specifications below （without change of the product configuration）：

## Model：WYT－Y Series

Rated speed：not more than $4.00 \mathrm{~m} / \mathrm{s}$（suspension ratio：2：1）
Rated power：not more than 54.9 kW
After type test，this product is accord with the Rules of Type Test of Elevators （tryout）and EN 81－1：1998．

Issue date：
Issued date of the Chinese version：Feh，7， 2012
NETEC
National Elevator Inspection and Testing Center
Note：

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## Annex

## Configuration of Traction Machine

No. TX F390-003-12 0003

| Structure type of <br> machine | Permanent magnet <br> synchronous <br> gearless | Structure type of motor | Permanent magnet <br> synchronous inside <br> rotor |
| :--- | :--- | :--- | :--- |
| Center distance of <br> gear reducer | 1 | Structure type of <br> gear reducer | 1 |
| Structure type of brake | Two sets, block type | Applicable environment | Indoor |

Issue date:
Issued date of the Chinese version: Feb. 7, 2012


[^0]:    1．This certificate is to confirm the products on type and the tested sample on conformity，only valid for the products that are in conformance with the tested sample mentioned above．
    2．The holder of this certificate has responsibilities to ensure that the products conform to the requirements of the codes and regulations，and to ensure that the products are consistent with the tested sample mentioned above．

